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D5673-041
Job Sheet 186676



Part No: D5673-041

Job Qty: 1 ea

Part Name: Long XL Basket Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: TBD DWG D5673 REV.A IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/20/18	12/20/18	0.00	0.00	Start Up Stores/Pkg-1		HL 18-12-19
100	Packaging	1 pcs	12/20/18	12/20/18	0.00	0.00	Packaging1-4		HL 18-12-19
110	HandFinish	1 pcs	12/20/18	12/20/18	0.00	1.00	HandFinish4		HL 18-12-19
120	QC	1 pcs	12/20/18	12/20/18	0.00	0.00	QC5		HL 18-12-19
130	Packaging	1 pcs	12/20/18	12/20/18	0.00	0.00	Packaging3-2		HL 18-12-19
140	QC21-SA	1 Ea	12/20/18	12/20/18	0.00	0.00	QC21		HL 18-12-19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-14A	Bolt	2 Ea (2 ea)	90-Start up Operation	5130323
AN310-4	Nut	3 Ea (3 ea)	90-Start up Operation	5121225
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	5103954-1
AN4-12	Bolt	3 Ea (3 ea)	90-Start up Operation	5113819
AN5-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5112904
D3913-041	Long Basket Base Assembly, 350	1 Ea (1 ea)	90-Start up Operation	5133759
D3917-3	Washer	6 pcs (6 ea)	90-Start up Operation	5124370
D3953-17	Gas Spring Spacer	1 Ea (1 ea)	90-Start up Operation	5117415
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	90-Start up Operation	5112717
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	5115399
D3953-7	Spring Spacer	2 pcs (2 ea)	90-Start up Operation	5115826
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	5117430
D3969-3	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	5130740
D5669-041	Long Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5133767
MS21042L3	Nut	2 Ea (2 ea)	90-Start up Operation	5094592
MS21042L5	Nut	2 Ea (2 ea)	90-Start up Operation	5134686
MS24665-151	Cotter Pin	3 Ea (3 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5104465
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5050052-1
NAS1149F0332P	Washer	4 Ea (4 ea)	90-Start up Operation	5109991
NAS1149F0432P	Washer	6 Ea (6 ea)	90-Start up Operation	5683508
NAS1149F0563P	Washer	2 Ea (2 ea)	90-Start up Operation	5667901-2

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-14A	2	290	0
	AN310-4	3	171	0
	AN310C4	2	74	0
	AN4-12	3	139	0
	AN5-17A	2	96	0
	D3913-041	1	5	0
	D3917-3	6	70	0
	D3953-17	1	45	0
	D3953-21	1	39	0
	D3953-3	2	0	0
	D3953-7	2	65	0
	D3953-9	2	36	0
	D3969-3	1	22	0
	D5669-041	1	2	0
	MS21042L3	2	2,857	0
	MS21042L5	2	323	0
	MS24665-151	3	101	0
	MS24665-300	2	64	0
	NAS1149C0432R	2	2,123	0
	NAS1149F0332P	4	2,740	0
	NAS1149F0432P	6	1,252	0
	NAS1149F0563P	2	598	0

Part Specifications

Specifications could not be found.



Container No: S139073



Part: D5673 - 041

Job No: 180676

Serial No/Batch: S139073

Revision: A

Inspector:

Exp Date:

Instructions:

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Date: 12/19/18

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